

Job #: 829
Project: Cabin Step
Type: MD600N

Approval: SH09-1
Drawing List: DCL829-12

Fabrication and Assembly Drawing(s)	Description
82910	Step Assembly
80021	Step End Fabrication
82932	Down Tube

Complete material tracking information on attached pages.

Work Order pre-completion Inspection:

Project is on Approval Limitation Record: Y ✓
Document Control List revision level matches (or exceeds) STC: Y ✓
Drawings revision levels match Document Control List: Y ✓

Purchase order or Work order source is recorded for each part/ass'y: Y ✓
Tests and inspections specifically called out on drawings are complete: Y ✓
Release tags associated with all fabricated parts are attached: Y ✓
All mounting hardware and supplies are included: Y ✓

List all non-conformities raised: _____

Welder Signature: _____ Date: _____

Jeff Chalk
Inspector Signature: _____ Date: July 29/09

Drawing: 82910, Revision 0 ; 82932, Revision 0
Assembly: 82910-01 Step Assembly; 82932-01 Beam Assembly
Batch Quantity: 2 sets

Qty	Part #	Description	Material	P.O./W.O.	Checked
2	82910-01	Step Assembly	Step Extrusion	8021	
2	80021-01	Step Support	6061-T6 Aluminum, 3.5 x 1 bar	8089	
4	82932-01	Beam Assembly			
4	82932-02	Tube	1 x 2 x 0.065 304 Stainless Steel Tube	9037	
4	82932-03	Pin	0.75 304 Stainless Steel Rod	9050	
4	69830-19	Cap	0.025 321 Stainless Steel Sheet	9021	

Processes	Per	Mat'ls Used	Initials
Welding	AMS2685C	ER4043 Rod	
Welding	AMS2685C	ER308L Rod	
Powder Coating			<i>OK.</i>

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

AERO Design Ltd.
2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Cabin Step Part #: 82910-01
Approval #: SH09-1 Serial #: --
WO #: 2009-13 Quantity: 1
Eligibility: McDonnell Douglas MD600N Work Status: Manufactured
Remarks: With lugs for Quick Release attachment

I hereby certify that the product identified above has been manufactured in accordance with the applicable design data and the Canadian Aviation Regulations or applicable foreign regulations.

July 29/09
Date

Jeff Clark
Inspector's Signature

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AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Down Tube Part #: 82932-01
Approval #: SH09-1 Serial #: --
WO #: 2009-13 Quantity: 2
Eligibility: McDonnell Douglas MD600N Work Status: Manufactured
Remarks: _____

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July 29/09
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